Special calender for pieces or continuous fabrics, used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF PRINTING CYLINDER:

- 1.1. Diameter: 200 mm (7,87").
- 1.2. Width: 1.300 mm (51,1").
- 1.3. Working Width: 1.150 mm (45,2").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material in roll:
 - Entry: brake with manual adjustment and fabric manual brake
 - Exit: tangential winding on felt
- 3.2. Tension control for printing paper in roll:
 - Entry: disk brake with manual adjustment
 - Exit: winding with manual adjustment device
- 3.3. Tension control for protection paper:
 - Entry: disk brake with manual adjustment
 - Exit: tangential winding on felt

4. OTHER DEVICES INTO MACHINE:

- 4.1. Single motor
- 4.2. NOMEX felt with pneumatic tension adjustment system and automatic felt-centering device
- 4.3. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.4. Meter-counter, with alarm to predetermine the length of production runs
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data
- 4.6. Front touch-screen keyboard for production data access and programming

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 200 mm (8").
- Fabric roll diameter in exit 200 mm (8").
- Printing paper roll diameter in entry 200 mm (8") Larger diameters on request.
- Printing paper roll diameter in exit 200 mm (8") Larger diameters on request.
- Protection paper roll diameter in entry 200 mm (8").
- Protection paper roll diameter in exit 200 mm (8").





- 6. TECHNICAL DATA:
 - 6.1. Installed power: 7 kW
 - 6.2. Average electric consumption: 5 kW/h
 - 6.3. Compressed air pressure: 3 8 bar
 - 6.4. Mechanic speed: 0.1 1.7 m/min
 - 6.5. Overall dimensions: width 2.105 mm (82,7"). length 1.045 mm (41,1"). height 1.400 mm (55,1").
 - 6.6. Net weight: 580 kg
 - 6.7. Machine produced according to CE rules
 - 6.8. Customs tariff: 84 51 80 30





CALENDER used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF PRINTING CYLINDER:

- 1.1. Diameter: 200 mm (7,87").
- 1.2. Width: 1.800 mm (70,87").
- 1.3. Working width: 1.650 mm (65").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card with tolerance. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
 - Entry: brake with manual adjustment and manual textile tensioner
 - Exit: tangential winding on felt
- 3.2. Tension control for printing paper:
 - Entry: disk brake with manual adjustment.
 - Exit: winding on aluminium shaft pulled by the main motor and equipped with pneumatic clutch
- 3.3. Tension control for protection paper:
 - Entry: disk brake with manual adjustment.
 - Exit: tangential winding on felt

4. OTHER DEVICES INTO MACHINE:

- 4.1. Single motor
- 4.2. NOMEX felt with pneumatic tension adjustment system and automatic felt-centring device
- 4.3. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.4. Meter-counter, with alarm to predetermine the length of production runs
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data
 - 4.6. Front touch-screen keyboard for production data access and programming

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 250 mm (10").
- Fabric roll diameter in exit 250 mm (10").
- Printing paper roll diameter in entry 250 mm (10") Larger diameters on request.
- Printing paper roll diameter in exit 200 mm (8") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (10").
- Protection paper roll diameter in exit 250 mm (10").





6. TECHNICAL DATA:

- 6.1. Installed power: 10 kW
- 6.2. Average electric consumption: 6 kW/h
- 6.3. Compressed air pressure: 3-8 bar
- 6.4. Mechanic speed: 0.1 1.7 m/min
- 6.5. Overall dimensions: width 3.100 mm (122"). length 995 mm (39") height 1.600 mm (63").
- 6.6. Net weight: 920 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30





CALENDER used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF PRINTING CYLINDER:

- 1.1. Diameter: 200 mm (7,87").
- 1.2. Width: 2.000 mm (78,74").
- 1.3. Working width: 1.800 mm (70,87").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card with tolerance. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
 - Entry: brake with manual adjustment and manual textile tensioner
 - Exit: tangential winding on felt
- 3.2. Tension control for printing paper:
 - Entry: disk brake with pneumatic adjustment.
 - Exit: winding with pneumatic device
- 3.3. Tension control for protection paper:
 - Entry: disk brake with pneumatic adjustment.
 - Exit: tangential winding on felt

4. OTHER DEVICES INTO MACHINE:

- 4.1. Single motor
- 4.2. NOMEX felt with pneumatic tension adjustment system and automatic felt-centring device
- 4.3. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.4. Meter-counter, with alarm to predetermine the length of production runs
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data
- 4.6. Front touch-screen keyboard for production data access and programming

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 250 mm (10").
- Fabric roll diameter in exit 250 mm (10").
- Printing paper roll diameter in entry 250 mm (10") Larger diameters on request.
- Printing paper roll diameter in exit 200 mm (8") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (10").
- Protection paper roll diameter in exit 250 mm (10").





6. TECHNICAL DATA:

- 6.1. Installed power: 14 kW
- 6.2. Average electric consumption: 9 kW/h
- 6.3. Compressed air pressure: 3-8 bar
- 6.4. Mechanic speed: 0.1 1.7 m/min
- 6.5. Overall dimensions: width 3.100 mm (122,04"). length 1.275 mm (50,20") height 1.485 mm (58,46").
- 6.6. Net weight: 1000 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30





Calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 200 mm (7,87").
- 1.2. Width: 2.600 mm (102,36").
- 1.3. Working width: 2.400 mm (94,49").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for material to be printed:
 - Entry: axial unwinding with manual brake with and fabric brake.
 - Exit: tangential winding on felt.
- 3.2. Tension control for printing paper:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.
- 3.3. Tension control for protection paper:
 - Entry: axial unwinding disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.

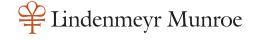
4. OTHER DEVICES INTO MACHINE:

- 4.1. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of electromechanical sensor.
- 4.2. Incorporated system of felt protection in case of black out and/or compressed air lack.
- 4.3. Meter-counter, with alarm to predetermine the length of production runs.
- 4.4. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.5. Front touch-screen keyboard for production data access and programming.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 300 mm (11,81").
- Fabric roll diameter in exit 300 mm (11,81").
- Printing paper roll diameter in entry 250 mm (9,84") Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (9,84").
- Protection paper roll diameter in exit 250 mm (9,84").





- 6. TECHNICAL DATA:
 - 6.1. Installed power: 16 kW
 - 6.2. Average electric consumption: 10,8 kW/h
 - 6.3. Compressed air pressure: 6-8 bar
 - 6.4. Mechanic speed: 0.1 1.7 m/min
 - 6.5. Overall dimensions: width 3.930 mm (154,72"). length 1.460 mm (57,5"). height 1.805 mm (71,1").
 - 6.6. Net weight: 2.390 kg
 - 6.7. Machine produced according to CE rules
 - 6.8. Customs tariff: 84 51 80 30





Calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF THE HEATING CYLINDER:

- 1.1. Diameter: 200 mm (7,87").
- 1.2. Width: 3.000 mm (118,11").
- 1.3. Working width: 2.800 mm (110,24").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
 - Entry: axial unwinding with manual brake with and fabric brake.
 - Exit: tangential winding on felt.
- 3.2. Tension control for printing paper:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.
- 3.3. Tension control for protection paper (option):
 - Entry: axial unwinding disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.

4. OTHER DEVICES INTO MACHINE:

- 4.1. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.2. Incorporated system of felt protection in case of black out and/or compressed air lack.
- 4.3. Meter-counter, with alarm to predetermine the length of production runs.
- 4.4. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.5. Front touch-screen keyboard for production data access and programming.
- 4.6. Fixed paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 300 mm (11,81").
- Fabric roll diameter in exit 300 mm (11,81").
- Printing paper roll diameter in entry 250 mm (9,84") Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (9,84").
- Protection paper roll diameter in exit 250 mm (9,84").





6. TECHNICAL DATA

- 6.1. Installed power: 17,6 kW
- 6.2. Average electric consumption: 102 kWh
- 6.3. Compressed air pressure: 6-8 bar
- 6.4. Mechanic speed: 0.1 ÷ 1.7 m/min
- 6.5. Overall dimensions: width 4.330 mm (170,47"). length 1.460 mm (57,50"). height 1.805 mm (71,06").
- 6.6. Net weight: 2.760 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30





Calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF THE HEATING CYLINDER:

1.1. Diameter : 200 mm (7,87").

1.2. Width: 3.600 mm (141,73").

1.3. Working width: 3.400 mm (133,86").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by 2 resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
 - Entry: axial unwinding with manual brake with and fabric brake.
 - Exit: tangential winding on felt.
- 3.2. Tension control for printing paper:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.
- 3.3. Tension control for protection paper:
 - Entry: axial unwinding disk brake with pneumatic adjustment.
 - Exit: motorized winding with pneumatic device for motion transmission.

4. OTHER DEVICES INTO MACHINE:

- 4.1. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.2. Incorporated system of felt protection in case of black out and/or compressed air lack.
- 4.3. Meter-counter, with alarm to predetermine the length of production runs.
- 4.4. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.5. Front touch-screen keyboard for production data access and programming.
- 4.6. Fixed paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 300 mm (11,81").
- Fabric roll diameter in exit 300 mm (11,81").
- Printing paper roll diameter in entry 250 mm (9,84") Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") Larger diameters on request.
- Protection paper roll diameter in entry 250 mm (9,84").
- Protection paper roll diameter in exit 250 mm (9,84").





6. TECHNICAL DATA:

- 6.1. Installed power: 19,6 kW
- 6.2. Average electric consumption: 13,3 kWh
- 6.3. Power in ECONOMY MODE: 10,6 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 0.1 ÷ 1.7 m/min
- 6.6. Overall dimensions: width 4.930 mm (194,10"). length 1.460 mm (57,50"). height 1.805 mm (71,06").
- 6.7. Net weight: 2.950 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30



