

Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting
- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,70”).
- 1.2. Width : 2.000 mm (78,74”).
- 1.3. Working Width: 1.800 mm (70,87”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options

## MODEL C05-2000

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 250 mm (9,84") - Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

- 6.1. Installed power: 32,2 kW
- 6.2. Average electric consumption: 22,3 kW/h
- 6.3. Compressed air pressure: 6-8 bar
- 6.4. Mechanic speed: 0.5 ÷ 7.5 m/min
- 6.5. Overall dimensions (with platform): width 3.500 mm (137,80"). length 2.920 mm (114,96"). height 2.190 mm (86,22").
- 6.6. Net weight: 2.935 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,70”).
- 1.2. Width : 2.600 mm (102,36”).
- 1.3. Working Width: 2.400 mm (94,49”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by the touch screen and regulated by an electronic card. The temperature controls equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C05-2600

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 250 mm (9,84") - Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

- 6.1. Installed power: 34 kW
- 6.2. Average electric consumption: 23,5 kWh
- 6.3. Compressed air pressure: 6-8 bar
- 6.4. Mechanic speed: 0.5 ÷ 7.5 m/min
- 6.5. Overall dimensions (with platform): width 4.100 mm (161,42"). length 2.970 mm (116,93"). height 2.190 mm (86,22").
- 6.6. Net weight: 3.420 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,70")
- 1.2. Width : 3.000 mm (118,11").
- 1.3. Working Width: 2.800 mm (110,24").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by the touch screen and regulated by an electronic card. The temperature controls equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C05-3000

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA

6.1. Installed power: 39,8 kW

6.2. Average electric consumption: 27,6 kWh

6.3. Compressed air pressure: 6-8 bar

6.4. Mechanic speed: 0.5 ÷ 7.5 m/min

6.5. Overall dimensions (with platform): width 4.550 mm (179,13"). length 2.330 mm (91,73"). height 2.195 mm (86,41").

6.6. Net weight: 5.350 kg

6.7. Machine produced according to EC rules

6.8. Customs tariff: 84 51 80 30

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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 500 mm (19,70”).
- 1.2. Width: 3.600 mm (141,73”).
- 1.3. Working Width: 3.400 mm (133,86”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by 2 resistors (heating element), one per each side, in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C05-3600

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA

- 6.1. Installed power: 50,4 kW
- 6.2. Average electric consumption: 34,4 kWh
- 6.3. Power in ECONOMY MODE: 27,2 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 0.5 ÷ 7.5 m/min
- 6.6. Overall dimensions: width 5.150 mm (202,76"). length 2.330 mm (91,73"). height 2.195 mm (86,42").
- 6.7. Net weight: 5.750 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,70”).
- 1.2. Width : 4.400 mm (173,23”).
- 1.3. Working Width: 4.200 mm (165,35”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by 2 resistors (heating element) per each side in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by the touch screen and regulated by an electronic card. The temperature controls equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C05-4400

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

- 6.1. Installed power: 62 kW
- 6.2. Average electric consumption: 42,4 kW/h
- 6.3. Power in ECONOMY MODE: 34 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 0.5 ÷ 7.5 m/min
- 6.6. Overall dimensions: width 6.040 mm (237,8"). length 3.080 mm (121,26"). height 2.550 mm (100,39").
- 6.7. Net weight: 8.000 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

- Transfer printing
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- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,70”).
- 1.2. Width : 5.400 mm (212,59”).
- 1.3. Working Width: 5.200 mm (204,72”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by 2 resistors (heating element) per each side in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by the touch screen and regulated by an electronic card. The temperature controls equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.6. Front touch-screen keyboard for production data access and programming.
- 4.7. Pneumatic movable paper separator.

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## MODEL C05-5400

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

- 6.1. Installed power: 66 kW
- 6.2. Average electric consumption: 45 kWh
- 6.3. Power in ECONOMY MODE: 36 kW
- 6.4. Compressed air pressure: 5-8 bar
- 6.5. Mechanic speed: 0.5 ÷ 10 m/min
- 6.6. Overall dimensions: width 7.080 mm (278,74"). length 3.080 mm (121,26"). height 2.550 mm (100,39").
- 6.7. Net weight: 14.000 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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## MODEL C05E-2000

Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting

### 1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 500 mm (19,68”).
- 1.2. Width : 2.000 mm (78,74”).
- 1.3. Working Width: 1.800 mm (70,87”).

### 2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

### 3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
  - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
  - Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: motorized winding with pneumatic device for motion transmission.
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: motorized winding with pneumatic device for motion transmission.

### 4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.6. Front touch-screen keyboard for production data access and programming.
- 4.7. Fixed paper separator.

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75”).
- Fabric roll diameter in exit 400 mm (15,75”).
- Printing paper roll diameter in entry 250 mm (9,84”) - Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84”) - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75”).
- Protection paper roll diameter in exit 400 mm (15,75”).

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## MODEL C05E-2000

### 6. TECHNICAL DATA:

- 6.1. Installed power: 30,62 kW.
- 6.2. Average electric consumption: 20,75 kWh.
- 6.3. Compressed air pressure: 6-8 bar
- 6.4. Mechanic speed: 0.5 ÷ 7.5 m/min
- 6.5. Overall dimensions: width 3.430 mm (135,04"). length 1.860 mm (73,23"). height 1.850 mm (72,83").
- 6.6. Net weight: 2.765 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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