Calender used for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 800 mm (31,49").
- 1.2. Width: 2.000 mm (78,74").
- 1.3. Working Width: 1.800 mm (70,87").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

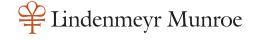
4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").





6. TECHNICAL DATA:

- 6.1. Installed power: 56 kW
- 6.2. Average electric consumption: 37.9 kWh
- 6.3. Power in ECONOMY MODE: 38.75 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1÷15 m/min
- 6.6. Overall dimensions (with platform): width 3.520 mm (138,58"). length 3.120 mm (122,83"). height 2.380 mm (93.70").
- 6.7. Net weight: 5.000 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30





Calender used for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 800 mm (31,49").
- 1.2. Width: 2.600 mm (102,36").
- 1.3. Working Width: 2.400 mm (94,49").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.







5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

6. TECHNICAL DATA:

- 6.1. Installed power: 68 kW
- 6.2. Average electric consumption: 37,9 kWh
- 6.3. Power in ECONOMY MODE: 47 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 15 m/min
- 6.6. Overall dimensions (with platform): width 4.120 mm (162,20"). length 3.120 mm (122,83"). height 2.380 mm (93,70").
- 6.7. Net weight: 5.700 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options



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Calender used for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 800 mm (31,49").
- 1.2. Width: 3.600 mm (141,73").
- 1.3. Working Width: 3.400 mm (133,86").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.







5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

6. TECHNICAL DATA:

- 6.1. Installed power: 108 kW
- 6.2. Average electric consumption: 72,3 kWh
- 6.3. Power in ECONOMY MODE: 74 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 15 m/min
- 6.6. Overall dimensions (with platform): width 5.200 mm (204,72"). length 3.570 mm (140,55"). height 2.385 mm (93,90").
- 6.7. Net weight: 8.000 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options



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Calender used for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 800 mm (31,49").
- 1.2. Width: 5.400 mm (212,60").
- 1.3. Working Width: 5.200 mm (204,72").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.





5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") Larger diameters on request.
- Protection paper roll diameter in entry 500 mm (19,68").
- Protection paper roll diameter in exit 500 mm (19,68").

6. TECHNICAL DATA:

- 6.1. Installed power: 139,5 kW
- 6.2. Average electric consumption: 93,2 kWh
- 6.3. Power in ECONOMY MODE: 95,5 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 15 m/min
- 6.6. Overall dimensions: width 7.150 mm (281,50"). length 3.080mm (121,26"). height 2.400 mm (94,49").
- 6.7. Net weight: 16.200 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options



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Calender used for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting

CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter: 800 mm (31,49").
- 1.2. Width: 2.000 mm (78,74").
- 1.3. Working Width: 1.800 mm (70,87").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
- 2.2. The temperature of the cylinder is set by a touch screen and regulated by an electronic sheet. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Fixed paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").





6. TECHNICAL DATA:

- 6.1. Installed power: 56 kW
- 6.2. Average electric consumption: 37,8 kWh
- 6.3. Power in ECONOMY MODE: 38,65 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 15 m/min
- 6.6. Overall dimensions: 2.120 mm (83,46"). length 3.580 mm (140,94"), height 2.380 mm (93,70").
- 6.7. Net weight: To be confirmed
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30



