

Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting
- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 2.000 mm (78,74”).
- 1.3. Working Width: 1.800 mm (70,87”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.

Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options

## MODEL C10-2000

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 73,12 kW

6.2. Average electric consumption: 49,2 kWh

6.3. Power in ECONOMY MODE: 50,32 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions (with platform): width 3.550 mm (139,76"). length 3.620 mm (142,52"). height 2.380 mm (93,70").

6.7. Net weight: 6.000 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting
- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 2.600 mm (102,36”).
- 1.3. Working Width: 2.400 mm (94,49”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
  - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
  - Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C10-2600

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 94,72 kW

6.2. Average electric consumption: 63.22 kWh

6.3. Power in ECONOMY MODE: 64,72 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions (with platform): width 4.150 mm (139,76"). length 3.620 mm (142,52"). height 2.380 mm (93,70").

6.7. Net weight: 7.000 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

- Transfer printing
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- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 3.000 mm (118,11”).
- 1.3. Working Width: 2.800 mm (110,24”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C10-3000

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 109,9 kW

6.2. Average electric consumption: 73,13 kWh

6.3. Power in ECONOMY MODE: 74,90 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions (with platform): width 4.550 mm (139,76"). length 3.720 mm (146,85"). height 2.380 mm (93,70").

6.7. Net weight: 8.300 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

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- Heatsetting of “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 3.600 mm (141,73”).
- 1.3. Working Width: 3.400 mm (133,86”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
  - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
  - Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C10-3600

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 128,6 kW

6.2. Average electric consumption: 85,74 kWh

6.3. Power in ECONOMY MODE: 87,80 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions (with platform): width 5.240 mm (206,30"). length 3.730 mm (146,85"). height 2.380 mm (93,70").

6.7. Net weight: 9.750 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 4.400 mm (173,23”).
- 1.3. Working Width: 4.200 mm (165,35”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
  - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
  - Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C10-4400

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 145,43 kW

6.2. Average electric consumption: 97,20 kWh

6.3. Power in ECONOMY MODE: 98,93 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions: width 6.150 mm (242,13"). length 3.300 mm (129,92"). height 2.400 mm (94,49").

6.7. Net weight: 13.000 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

- Transfer printing
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1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37”).
- 1.2. Width : 5.400 mm (212,60”).
- 1.3. Working Width: 5.200 mm (204,72”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing material:
  - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
  - Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
- 3.2. Tension control for printing paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by touch-screen.
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment.
  - Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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## MODEL C10-5400

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

### 6. TECHNICAL DATA:

6.1. Installed power: 187,6 kW

6.2. Average electric consumption: 124,6 kWh

6.3. Power in ECONOMY MODE: 127,6 kW

6.4. Compressed air pressure: 6-8 bar

6.5. Mechanic speed: 1 ÷ 20 m/min

6.6. Overall dimensions: width 7.150 mm (281,49"). length 3.300 mm (129,92"). height 2.400 mm (94,49").

6.7. Net weight: 17.650 kg

6.8. Machine produced according to CE rules

6.9. Customs tariff: 84 51 80 30

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Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37").
- 1.2. Width : 2.000 mm (78,74").
- 1.3. Working Width: 1.800 mm (70,87").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating elements) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.

Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Fixed paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

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## MODEL C10E-2000

### 6. TECHNICAL DATA:

- 6.1. Installed power: 72,67 kW
- 6.2. Average electric consumption: 48,73 kWh
- 6.3. Power in ECONOMY MODE: 50,32 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 20 m/min
- 6.6. Overall dimensions (with platform): width 3.580mm (140,94"). length 2.260mm (88,98"). height 2.200mm (86.61").
- 6.7. Net weight: 5.540 Kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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